

MIAMI-DADE COUNTY, FLORIDA METRO-DADE FLAGLER BUILDING 140 WEST FLAGLER STREET, SUITE 1603 MIAMI, FLORIDA 33130-1563 (305) 375-2901 FAX (305) 375-2908

#### **NOTICE OF ACCEPTANCE (NOA)**

PGT Industries P.O. Box 1529 Nokomis, FL 34274

#### Scope:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Series "F6000" Aluminum Fixed Window** 

**APPROVAL DOCUMENT:** Drawing No. **550**, titled "Series"F-6000" Fixed Picture Window and Shapes", sheets 1 through 10 of 10, prepared by PGT Industries, dated 10/24/00 with revisions 1/27/04 signed sealed by Robert L. Clark, P.E., bearing the Miami-Dade County Product Control Revision stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

#### MISSILE IMPACT RATING: None

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA revises NOA # 02-0701.08 and, consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by Theodore Berman, P.E.

NOA No 04-0112.02 Expiration Date: September 13, 2006 Approval Date: March 25, 2004 Page 1

The submitted do

#### **PGT Industries**

#### NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

#### A. DRAWINGS

- 1. Manufacturers die drawings and sections.
- 2. Drawing No. **550**, titled "F-6000 Fixed Picture Window and Shapes", sheets 1 through 10 of 10, prepared by PGT Industries, dated 10/24/00 with revisions 1/27/04 signed and sealed by Robert L. Clark, P.E.

#### B. TESTS

- 1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94 along with marked-up drawings and installation diagram of F-6000 fixed picture window and shapes, prepared by Fenestration Testing Laboratory, Inc., Test Report No. FTL-03109, dated 8/1/03, signed and sealed by Joseph C. Chan, P.E.
- Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94 along with marked-up drawings and installation diagram of fixed picture window and shapes, prepared by Fenestration Testing Laboratory, Inc., Test Report No. FTL-00141, dated 09/27/00, signed and sealed by Joseph C. Chan, P.E.

#### C. CALCULATIONS

1. Anchor Calculations, ASTM-E1300, and structural analysis, prepared by PGT Industries, dated 1/8/04, signed and sealed by Robert L. Clark, P.E.

#### D. QUALITY ASSURANCE

1. Miami Dade Building Code Compliance Office (BCCO).

#### E. MATERIAL CERTIFICATIONS

1. None

#### F. STATEMENTS

1. Statement letter of no financial interest, dated December 11, 2000 signed and sealed by Robert L. Clark, P.E.

#### "Submitted under NOA# 01-0102.03"

2. Statement letter of Code Compliance issued by PGT Industries on December 11, 2000 signed and sealed by Robert L. Clark, P.E.

"Submitted under NOA# 01-0102.03"

#### G. OTHER

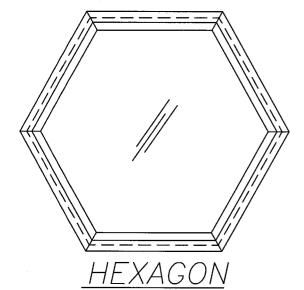
1. Letter from the consultant stating that the product is in compliance with the Florida Building Code (FBC).

Theodore Berman, P.E.

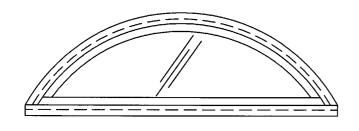
**Deputy Director, Product Control Division** 

NOA No 04-0112.02

Expiration Date: September 13, 2006 Approval Date: March 25, 2004



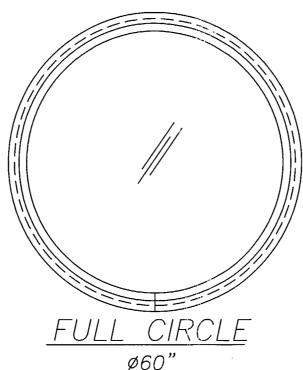
60" BETWEEN FLATS Maximum Area 21.65 sq. ft.



FAN 120" x 55" Maximum Area 35.20 sq. ft.

### NON-IMPACT WINDOWS

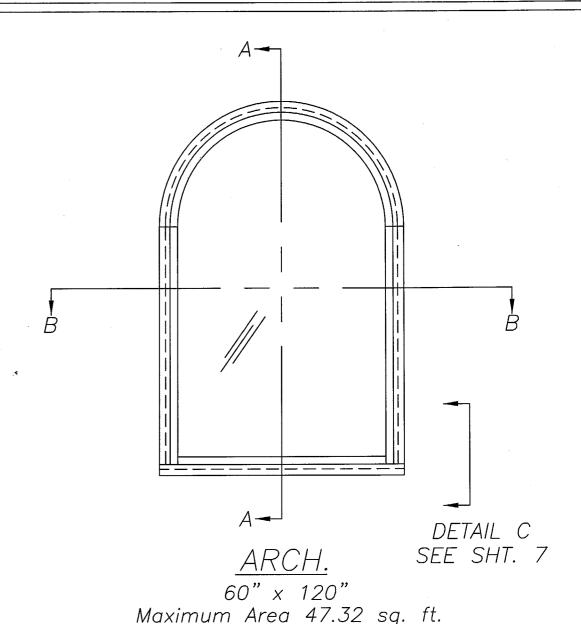
- 1.) GLAZING: 3/16" TEMPERED
- 2.) CONFIGURATIONS: O
- 3.) FOR DESIGN PRESSURE RATING SEE COMPARATIVE ANALYSIS ON SHEET 9 OF 10
- 4.) ANCHOR MAXIMUM SPACING: 6" FROM CORNERS AND 13" O.C.
- 5.) SHUTTERS REQUIRED AT ALL INSTALLATIONS
- 6.) SEE DETAILS C, D & E ON SHEET 8 OF 10 FOR CORNER ASSEMBLY.
- 7.) REFERENCE TEST REPORTS: FTL-2818, 2819, 2820 & 3853

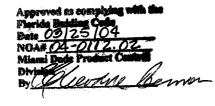


ø60" Maximum Area 19.64 sq. ft.



ELLIPTICAL 120" x 48" Maximum Area 31.46 sq. ft.





Revsd By: Date: Revisions: F.K. 1/27/04 E-NO CHG THIS SHT Revisions: D-CHANGE NOTE 4 & 6 Revsd By: Date: Revisions: F.K. 12/24/02 C—NO CHG THIS SHT., ADD SHT 6 OF 10



Date: 10/24/00 ELEVATIONS, 3/16 TEMPERED GLASS

ALUMINUM FIXED WINDOW

1070 TECHNOLOGY DRIVE

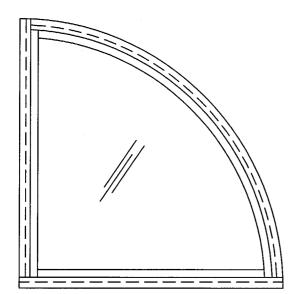
P.O. BOX 1529 NOKOMIS, FL 34274

Series/Model: F-6000

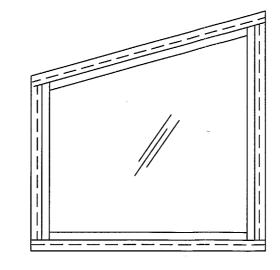
NTS 1 of 10

Drawing No. 550

Structural



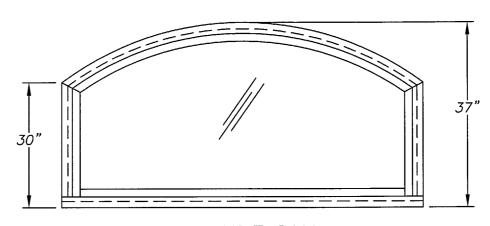
QUARTER CIRCLE
68" x 68"
Maximum Area 25.22 sq. ft.



TRAPEZOID

60" x 120"

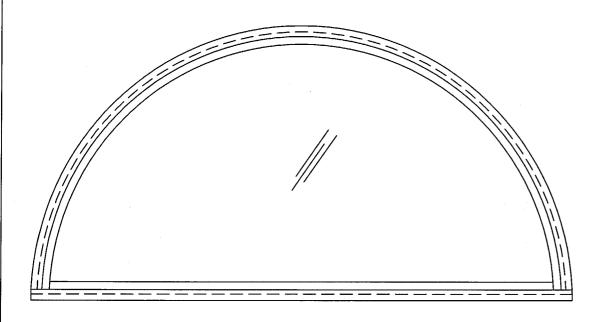
Maximum Area 43.75 sq. ft.



EYEBROW

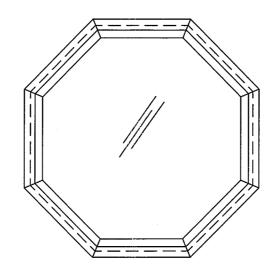
74" x 37"

Maximum Area 17.83 sq. ft.

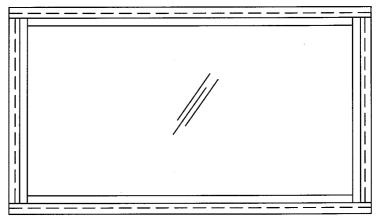


HALF CIRCLE
120" x 60"
Maximum Area 39.27 sq. ft.





OCTAGON
60" x 60"
Maximum Area 20.71 sq. ft.



RECTANGLE

60" x 120"

Maximum Area 50.00 sq. ft.



	F.K.	1/27/04	E-NO CHG THIS SHT
	Revsd By:		Revisions:
	F.K.	1/8/04	D-NO CHANGE THIS SHEET
	Revsd By:		Revisions:
	F.K.	12/24/02	C-NO CHG THIS SHT.
	Revsd By: F.K.	Date: 8/15/01	Revisions: REDRAWN
Drawn By: J.J. Date: 10/24/00		24/00	
Description:			

1 / Mark 15/04

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	Description:				
•	ELEVATION	٧S,	3/16	TEMPERED	GLASS
-	Title:				

Revsd By: Date: Revisions:

ALUMINUM FIXED WINDOW

1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274

Series/Model: F-6000

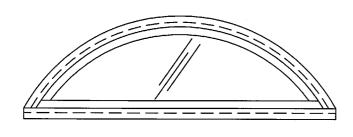
NTS 2 of 10

Drawing No. 550

E



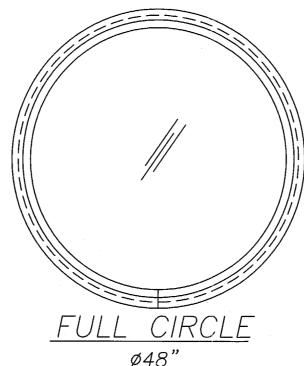
48" BETWEEN FLATS
Maximum Area 13.86 sq. ft.



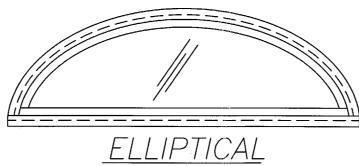
<u>FAN</u> 74" x 36" Maximum Area 14.42 sq. ft.

## NON-IMPACT WINDOWS

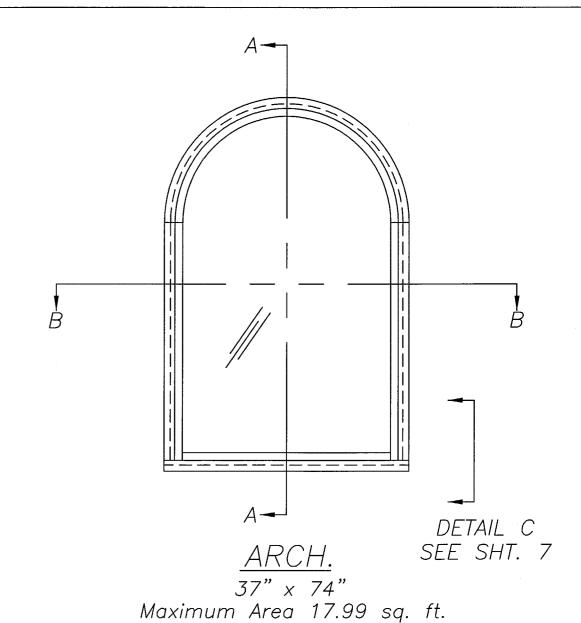
- 1.) GLAZING: 3/16" ANNEALED
- 2.) CONFIGURATIONS: O
- 3.) FOR DESIGN PRESSURE RATING SEE COMPARATIVE ANALYSIS ON SHEET 10 OF 10
- 4.) ANCHOR MAXIMUM SPACING: 6" FROM CORNERS AND 13" O.C.
- 5.) SHUTTERS REQUIRED AT ALL INSTALLATIONS
- 6.) SEE DETAILS C, D & E ON SHEET 8 OF 10 FOR CORNER ASSEMBLY.
- 7.) REFERENCE TEST REPORTS: FTL-2748, 2756, 2758 & 3853

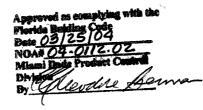


ø48" Maximum Area 12.57 sq. ft.



74" x 36" Maximum Area 14.53 sq. ft.





Revsd By:	Date:	Revisions:
F.K.	1/27/04	E-NO CHG THIS SHT
Revsd By:		Revisions:
F.K.	1/8/04	D-CHANGE NOTES 4 & 6
Revsd By:		Revisions:
		C-NO CHG THIS SHT.
Revsd By:	Date:	Revisions:
F.K.	8/15/01	REDRAWN
Date: 10/24/00		
10/2	24/00	



Description: ELEVATIONS, 3/16 ANNEALED GLASS

TILLE: ALUMINUM FIXED WINDOW

1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274

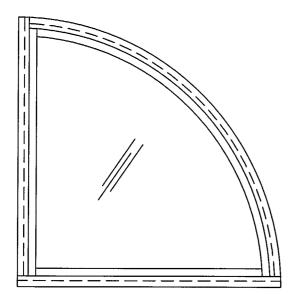
F-6000

NTS 3 of 10

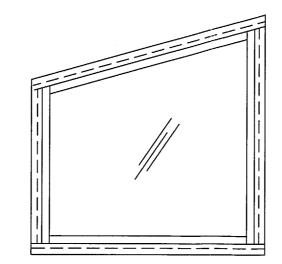
Drawing No.

550 Re

Robert L. Clark, P.E. PE #39712



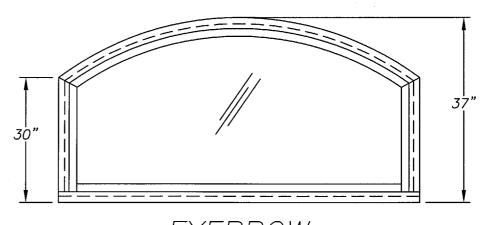
QUARTER CIRCLE 58" x 58" Maximum Area 18.35 sq. ft.



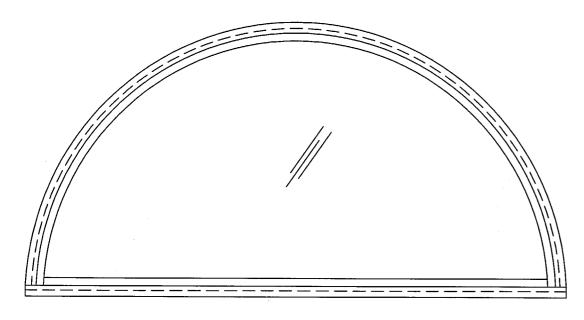
TRAPEZOID

37" x 74"

Maximum Area 14.26 sq. ft.



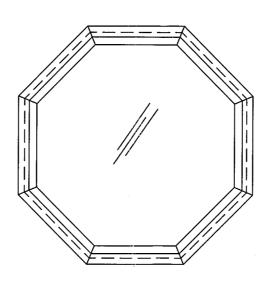
EYEBROW 74" x 37" Maximum Area 17.83 sq. ft.



HALF CIRCLE
74" x 37"
Maximum Area 14.93 sq. ft.

NON-IMPACT WINDOWS CONT.

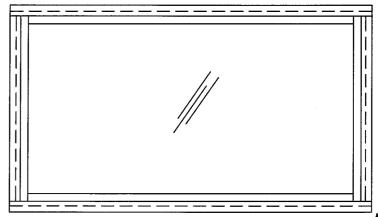
3/16" ANNEALED GLASS
REFERENCE TEST REPORTS: FTL-2748, 2756, 2758 & 3853



OCTAGON

48" x 48"

Maximum Area 13.26 sq. ft.



RECTANGLE

74" x 37"

Maximum Area 19.01 sq. ft.

Approved as complying with the Florida Building Code
Pate 09/25/04
NGA# 04-01/2.02
Miami Dade Product County
Division
By Wellewith Reente

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	F.K.	1/27/04	E-NO CHG THIS SHT
	Revsd By:		Revisions:
	F.K.	1/8/04	D-NO CHANGE THIS SHEET
	Revsd By:		Revisions:
	F.K.	12/24/02	C-NO CHG THIS SHT.
	Revsd By:	Date:	Revisions: REDRAWN
	F.K.	8/15/01	REDRAWN
	Date:	04/00	
J.J.   10/24/00		24/00	
Description:			
ELEVATIONS, 3/16			ANNEALED CLASS
LLLVATION	٧٠, ر	1/10	AIVIVLALLU GLASS

P IND

pert L. Clark, P.E. 1070 TECHNOLOGY DR NOKOMIS, FL 34275



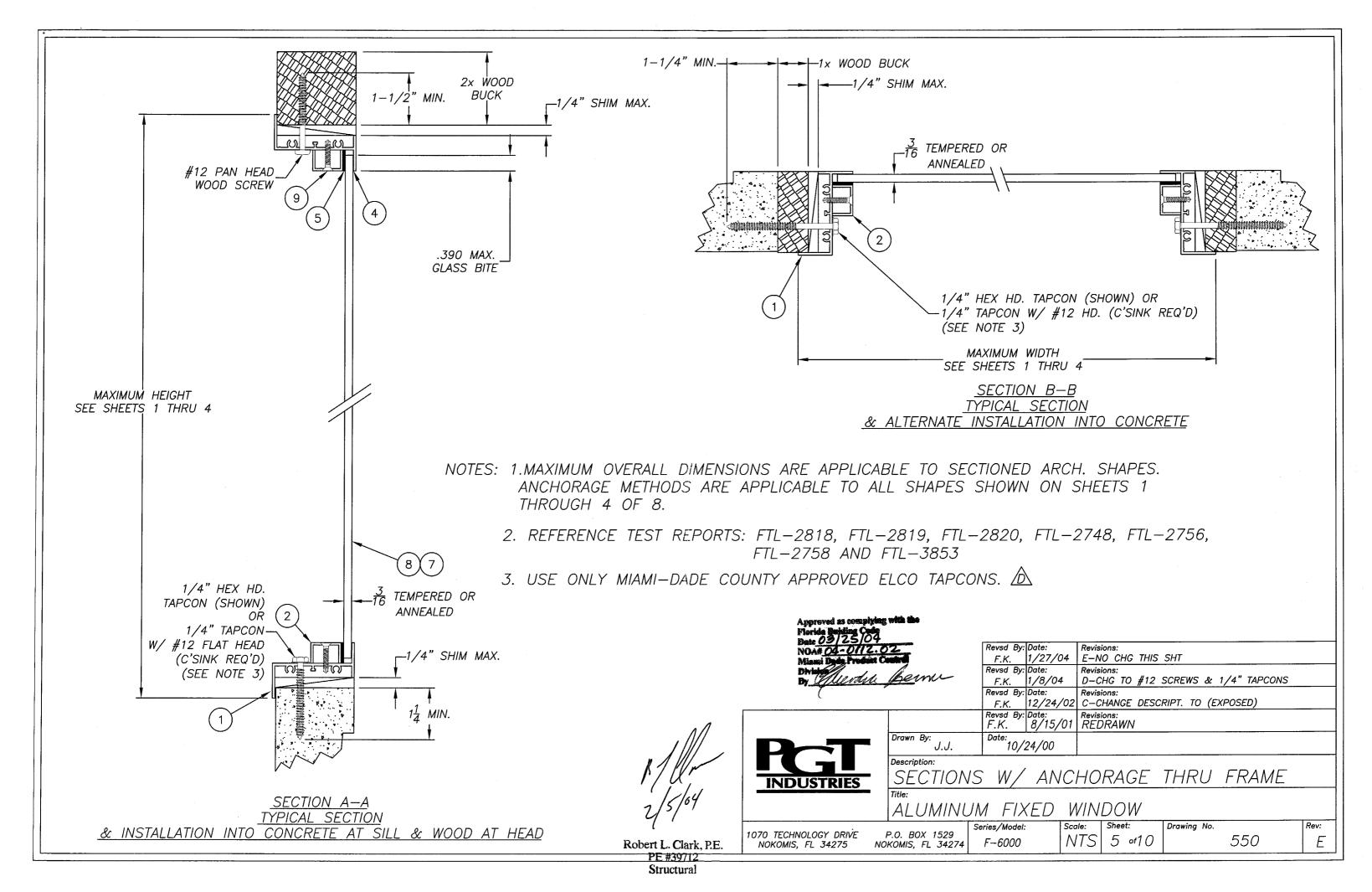
Title:			
ALUMINUM	FIXFD	WINDOW	

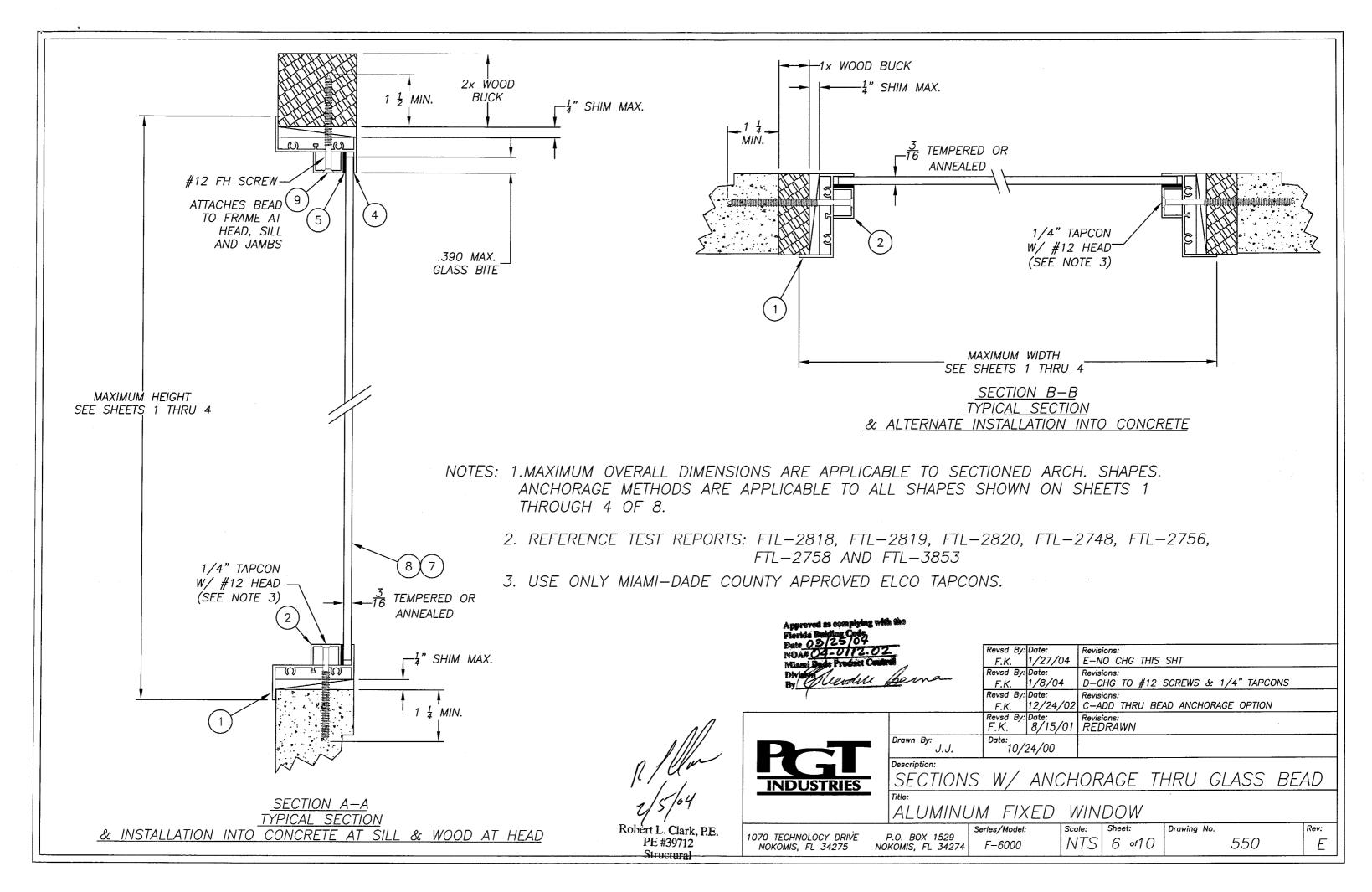
	ALUMINU	JIVI FIXED	VVIIV	DUV	
1070 TECHNOLOGY BRIG	0.0.004.4500	Series/Model:	Scale:	Sheet:	Drai
1070 TECHNOLOGY DRIVE	P.O. BOX 1529	F_6000	NTS	4 of10	

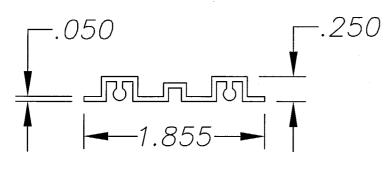
Structural

R

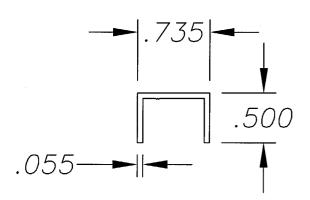
*550* 



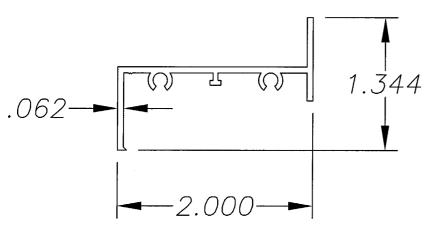




ARCHITECTURAL FRAME CONNECTOR



<u>F-6000/PW-6000</u> CHANNEL GLAZING BEAD

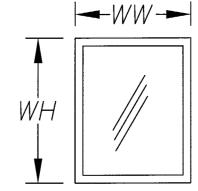


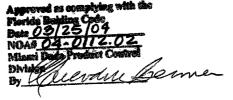
F-6000/PW-6000 FRAME EXTRUSION

	BILL OF MATERIAL							
MK.	PART #	DESCRIPTION	VENDOR	VENDOR #				
1	68342	FRAME HEAD, SILL & JAMB	ALUMAX OR =	AF-8342				
2	61168	U-CHANNEL GLAZING BEAD	ALUMAX OR =	AF-1168				
3	7834	#8 x 3/4 PN. PH. SMS	SPENCER OR =					
4		SILICON BACK BEDDING	DOW CORNING	#899 OR #995				
5	61308K	CLOSED CELL FOAM TAPE	TAPE SPECIALISTS OF FL OR =					
6	6SM55W	SEAM SEALER	SCHNEE/MOREHEAD OR =	SM5504				
7		3/16 ANNEALED GLASS	TRIPLE DIAMOND GLASS OR =					
8		3/16 TEMPERED GLASS	TRIPLE DIAMOND GLASS OR =					
9	7PWSW	#6 x 7/8 FL. PH. TEK	SPENCER OR =					
10	ECTOR 6063—T4 ALUM.	6" LG.						

# VISIBLE LIGHT CALCULATION

WINDOW WIDTH "TIP TO TIP" - 2.688" WINDOW HEIGHT "TIP TO TIP" - 2.688"





ı	Revsd By:	Date:	Revisions:
	F.K.	1/27/04	E-NO CHG THIS SHT
	Revsd By:		Revisions:
	F.K.	1/8/04	D-ADD ITEM 10 AND LIST SILICONE NO.S
	Revsd By:		Revisions:
	F.K.	12/24/02	C-NO CHG THIS SHT.
	Revsd By:	Date:	Revisions: REDRAWN
	F.K.	8/15/01	REDRAWN
	Date: 10/24/00		



Description:			
EXTRUSION	PROFILES	&	B.O.M

ALUMINUM FIXED WINDOW

NOKOMIS, FL 34275

P.O. BOX 1529 NOKOMIS, FL 34274

Series/Model:

Scale: Sheet: NTS 7 of 10

550

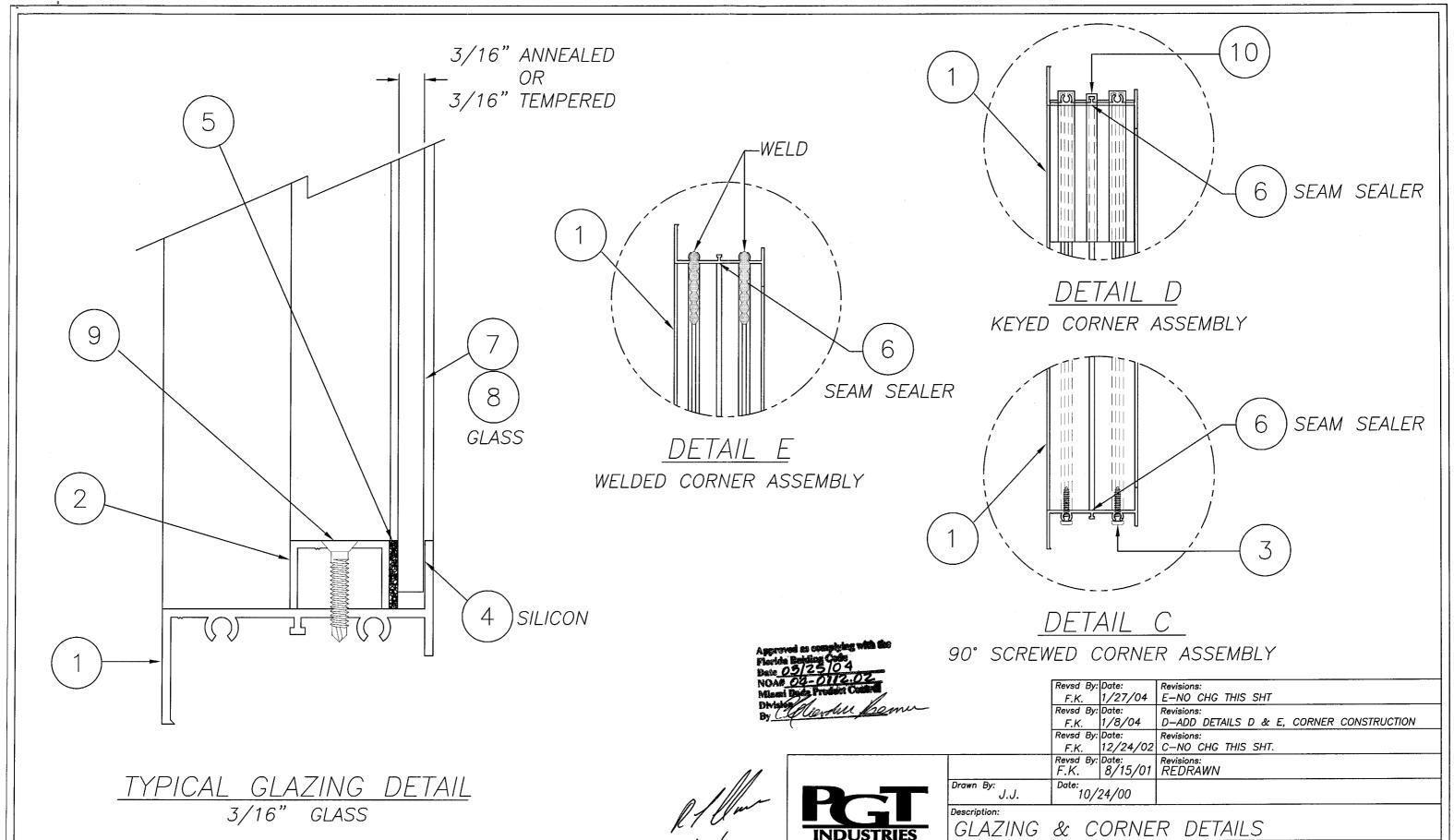
Drawing No.

Ε

Robert L. Clark, P.E. PE #39712

Structural

1070 TECHNOLOGY DRIVE



REFERENCE TEST REPORTS: FTL-2818, 2819, 2820, 2748, 2756, 2758 & 3853

Robert L. Clark, P.E. PE #39712

Structural



ALUMINUM FIXED WINDOW

1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275

P.O. BOX 1529 NOKOMIS, FL 34274

Series/Model: F-6000

Scale:

Drawing No. 8 of 10

550

Rev:

## 3/16" TEMPERED GLASS

### *NOTES:*

- 1.) Negative Design Loads based on Comparative Analysis and Glass Table ASTM E1300.
- 2.) Positive Design Loads based on Comparative Analysis and Water Test Pressure.
- 3.) Design Pressures for #1/4 tapcons or #12 screws.
- 4.) Anchor maximum spacing: 6" from corners and 13" o.c.

### Table 1. COMPARATIVE ANALYSIS (1/4" TAPCON ANCHORS)

GLASS: 3/16" TEMPERED

TEST REPORTS: FTL-2818, FTL-2819, FTL-2820 & FTL-3853

WINDOW	WINDOW HEIGHT							
WIDTH	26.	000	39.000		51.000		60.000	
19.125	100.0	-135.0	100.0	-135.0	100.0	-135.0	100.0	-135.0
24.000	100.0	-135.0	100.0	-135.0	100.0	-135.0	100.0	-135.0
26.500	100.0	-135.0	100.0	-135.0	100.0	-135.0	100.0	-135.0
37.000	100.0	-135.0	100.0	-135.0	100.0	-135.0	100.0	-135.0
48.000	100.0	-135.0	100.0	-135.0	90.6	-90.6	90.6	-90.6
60.000	100.0	-135.0	100.0	-135.0	80.3	-80.3	58.0	-58.0
97.000	100.0	-135.0	78.9	-78.9	77.2	-77.2	58.0	-58.0
111.000	100.0	-122.9	69.6	-69.6	63.0	-63.0	58.0	-58.0
120.000	100.0	-112.6	65.5	-65.5	55.8	-55.8	57.3	-57.3

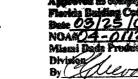
### Table 2. COMPARATIVE ANALYSIS (#12 SCREW ANCHORS)

GLASS: 3/16" TEMPERED

TEST REPORTS: FTL-2818, FTL-2819, FTL-2820 & FTL-3853

WINDOW	WINDOW HEIGHT							
WIDTH	26.	000	39.000		51.000		60.000	
19.125	100.0	-135.0	100.0	-135.0	100.0	-135.0	100.0	-135.0
24.000	100.0	-135.0	100.0	-135.0	100.0	-135.0	100.0	-135.0
26.500	100.0	-135.0	100.0	-135.0	100.0	-135.0	100.0	-132.1
37.000	100.0	-135.0	100.0	-135.0	94.6	-94.6	94.6	-94.6
48.000	100.0	-135.0	100.0	-135.0	90.6	-90.6	73.0	-73.0
60.000	100.0	-135.0	89.8	-89.8	80.3	-80.3	58.0	-58.0
97.000	100.0	-134.6	78.9	-78.9	77.2	-77.2	58.0	-58.0
111.000	100.0	-122.9	69.6	-69.6	63.0	-63.0	58.0	-58.0
120.000	100.0	-112.6	65.5	-65.5	55.8	-55.8	57.3	-57.3





Revsd By: F.K.	Date: 1/27/04	Revisions: E-UPDATE TABLES
Revsd By:	Date:	Revisions:
F.K.	1/8/04	D-CHG ANCHORS, SPACING & MAX. PRESSURE
Revsd By:		Revisions:
F.K.	12/24/02	C-NO CHG THIS SHT.
Revsd By: F.K.	Date: 8/15/01	Revisions: REDRAWN
Date: 10/24/00		



PE #39712

Structural

RGT
INDUSTRIES

COMPARATIVE ANALYSIS, NON-IMPACT 3/16T

ALUMINUM FIXED WINDOW

F-6000

Series/Model:

Robert L. Clark, P.E.

1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275

P.O. BOX 1529 NOKOMIS, FL 34274 Scale: Sheet: NTS 9 of 10 Drawing No. 550

REFERENCE: TEST FTL-2818, 2819, 2820, 3853

## 3/16" ANNEALED GLASS

### NOTES:

- 1.) Negative Design Loads based on Comparative Analysis and Glass Table ASTM E1300.
- 2.) Positive Design Loads based on Comparative Analysis and Water Test Pressure.
- 3.) Numbers are for 1/4" tapcons or #12 screws.
- 4.) Anchor maximum spacing: 6" from corners and 13" o.c.

Table 3. COMPARATIVE ANALYSIS						
GLASS: 3/16" ANNEALED						
TEST REPORTS: FTL-2748, FTL-2756, FTL-2758 & FTL-3853						
WINDOW	WINDOW HEIGHT					
WIDTH	26.000		37.000			
19.125	100.0	-120.0	100.0	-115.1		
24.000	95.1	-95.1	85.7	-85.7		
26.500	81.0	-81.0	77.4	-77.4		
37.000	78.6	-78.6	40.0	-40.0		
48.000	59.2	-59.2	40.0	-40.0		
53.125	53.6	-53.6	40.0	-40.0		
60.000	48.4	-48.4	37.0	-37.0		
74.000	42.2	-42.2	28.9	-28.9		



Revsd By: F.K.	Date: 1/27/04	Revisions: E-UPDATE TABLES
Revsd By: F.K.	Date: 1/8/04	Revisions: D-CHG ANCHORS & SPACING
Revsd By: F.K.		Revisions: C—NO CHG THIS SHT.
Revsd By: F.K.	Date: 8/15/01	Revisions: REDRAWN
Date: 10/24/00		

COMPARATIVE ANALYSIS, NON-IMPACT 3/16A

ALUMINUM FIXED WINDOW

1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275

Robert L. Clark, P.E.

PE #39712

Structural

P.O. BOX 1529 NOKOMIS, FL 34274

F-6000

Drawing No. NTS 10 of 10

550

REFERENCE: TEST FTL-2748, 2756, 2758, 3853